## AN IMPROVED SYNTHESIS OF METHYL N-TRIFLUOROACETYL-6-HYDROXY-α-L-DAUNOSAMINIDE

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Abstract: 2,3-dideoxy-3-trifluoroacetamido-L-lyxo-hexose (or N-trifluoroacetyl-6-hydroxy-L-daunosamine) 13 has been synthesized from diacetone-D-glucose 1 in 13 steps and approximately 10% overall yield.

Although there are a large number of syntheses of L-daunosamine<sup>1</sup>, the sugar constituent of the antitumor antibiotics, daunorubicin and doxorubicin<sup>2</sup>, relatively few publications have appeared concerning the synthesis of 6-hydroxy-L-daunosamine or related diastereoisomers having the L-configuration<sup>3</sup>.

In connection with our general program aimed at the discovery of new anthracyclines including syntheses of 3-amino-2,3,6-trideoxy-L-hexoses<sup>4</sup> or 3-amino-2,3-dideoxy-L-hexoses, we report herein a synthesis of the title compound 13, starting from diacetone-D-glucose 1. As indicated on scheme 1, conversion of 1 to the 6-hydroxy-L-hexose derivative 13 requires introduction of nitrogen at C-3 (step a), inversion of configuration at C-5 (step b), and deoxygenation at C-2 (step c).



Scheme 1

It has been shown that displacement of the p-toluenesulfonyl group in 1,2:5,6-diisopropylidene-3-O-tosyl-D-glucofuranose is difficult to achieve with anionic nucleophiles in HMPT<sup>5</sup> or in DMF<sup>6</sup>, even under drastic conditions. In contrast, inversion of configuration at C-3 to give allofuranose derivatives occurs more readily with ammonia<sup>7</sup> and hydrazine<sup>8</sup>. However, as the corresponding triflate derivative 2 is now available<sup>9</sup>, and as marked enhanced reactivity of secondary triflates versus secondary tosylates has been underlined by several recent reports in the literature<sup>10</sup>, our first objective was to introduce the nitrogen function at C-3 via this intermediate.

Thus, azidolysis of compound 2 to give 3 was studied under various conditions (NaN<sub>3</sub> or LiN<sub>3</sub>, DMF or HMPT, 20°C to 80°C). However, considerable amounts of 3-deoxy-1,2:5,6-di-O-isopropylidene- $\alpha$ -D-erythro-hex-3-enofuranose 4 were also formed (1:1) as a by-product in these reactions resulting from a base-induced elimination. In our hands, the best conditions involved reaction of 2 with NaN<sub>3</sub> (2 equiv.) in DMF at 50°C for 3.5h (48% yield of isolated azido-sugar 3<sup>6b.11</sup> by flash chromatography<sup>12</sup> with hexane-EtOAc 6:1, then 4:1 and 1:1). During completion of this work<sup>13</sup>, Baer and Gan<sup>14</sup> showed than and improved yield (62%) could still be obtained using tetramethylguanidinium azide in DMF at 25°C for 6h with less formation ( but no yield was given) of unsaturated compound 4.



(a) 1.2 eq.Tf<sub>2</sub>O, CH<sub>2</sub>Cl<sub>2</sub>, Py. -10°C, 1.5 h (b) 2 eq.NaN<sub>3</sub>, DMF, 50°C, 3.5h. (c) AcOH, MeOH, H<sub>2</sub>O, 50°C, 17h. (d) 1.2 eq. p-anisyl chloride, Py, 20°C, 6h. then 1.5 eq. MsCl, 20°C, 16h. (e) CsCOOC<sub>2</sub>H<sub>5</sub> DMF, 120°C, 72h. (f) TsOH 2% in CH<sub>2</sub>Cl<sub>2</sub>-MeOH, 20°C, 1.5h. then MeONa, MeOH, 20°C, 1h. (g) 2% HCl in MeOH, 70°C, 20h. then PhCHO, ZnCl<sub>2</sub>, 20°C, 9.5h. (h) Pd/C 10%, H<sub>2</sub>, ErOH, 20°C, 3h then (CF<sub>3</sub>CO)<sub>2</sub>O, CH<sub>2</sub>Cl<sub>2</sub>, 0°C, 25 min. (i) PhOC(S)Cl, Py, 0°--> 20°C, 19h. (j) Bu<sub>3</sub>SnH, AIBN, toluene, 60°C, 1.5h. (k) AcCl, MeOH, R.T., 6h.



After selective hydrolysis of the 5,6-O-isopropylidene acetal in AcOH:MeOH:H<sub>2</sub>O (40:50:60, 50°C, 17h, 98% yield), "one-pot" treatment of monoacetonide  $5^{15}$  with p-anisyl chloride in pyridine (1.2 eq., 6h, 20°C) followed by addition of methanesulfonyl chloride (1.5 eq., 16h, 20°C) led to compound  $6^{16}$  (m.p.  $64^{\circ}$ C, ( $\alpha$ )<sub>D</sub> + 44; 91% overall yield).

The C-5 configurational inversion (step b) was achieved at this stage using cesium propionate<sup>17</sup> in DMF (72h, 120°C) to cleanly afford (73% yield) L-talofuranose derivative 7 (m.p. 68°C,  $(\alpha)_D$  + 32). Subsequent successive removal of the p-anisyl group with p-TsOH 2% in CH<sub>2</sub>Cl<sub>2</sub>-MeOH (7:3, 20°C, 1.5h) and of the propionic ester with MeONa-MeOH (20°C, 1h) led to 8 (m.p. 92°C,  $(\alpha)_D$  + 114; 92% overall yield).

The benzylidene derivative of the  $\alpha$ -L-methyl pyranoside 9 (m.p. 58-60°C, ( $\alpha$ )<sub>D</sub> - 68°) was obtained in 63% overall yield by hydrolysis of 8 with 2% HCl in methanol under thermodynamic conditions (70°C, 20h), treatment of the resultant product mixture with benzaldehyde in the presence of ZnCl<sub>2</sub> as catalyst (20°C, 9.5h), and purification by flash chromatography (hexane-EtOH, 10:1 then 2:1). Catalytic hydrogenation of the azido-group (Pd/C 10%, H<sub>2</sub>, EtOH, 20°C, 3h) in 9 and subsequent trifluoroacetylation ((CF<sub>3</sub>CO<sub>2</sub>)O, CH<sub>2</sub>Cl<sub>2</sub>, 0°C, 25 min.) led to 10. In order to achieve 2'-deoxygenation (step c) compound 10 was converted to its *O*-phenylthiocarbonate<sup>18</sup> 11 which was reacted<sup>19</sup> with Bu<sub>3</sub>SnH to afford 12 (syrup, ( $\alpha$ )<sub>D</sub> - 137; 80% yield). Finally the methyl glycoside of N-trifluoroacetyl-6-hydroxy-L-daunosamine 13<sup>3a</sup> was obtained (m.p. 189°; ( $\alpha$ )<sub>D</sub> - 180° in MeOH) by acidic hydrolysis (MeOH, HCl) of 12.

To date this approach represents the best route to prepare 6-hydroxy-L-daunosamine in that previous syntheses<sup>3a</sup> started from the less available sugars, 2-deoxy-L-*arabino*-hexose or L-glucose, and afforded 13 in 10.5 % (12 steps) and 4% yields (14 steps), respectively..

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- 16 Selected IR and NMR data: Compound 6:  $\delta$  7.46-7.26 (15H,m, Ar), 5.74 (1H, d, J = 4, 1-H), 5.01 (1H, m, 5-H), 4.70 (1H, dd, J=J=4, 2-H), 4.31 (1H, dd, J=9, J'=5, 4-H), 3.79 and 3.00 (2 x 3H, s, 2 OMe), 3.52-3.35 (3H, m, 3-H, 6-CH<sub>2</sub>), 3.03 (3H, s, OMs), 1.56 and 1.36 (2 x 3H, 2s, 2 Me). Compound 7: 8 5.74 (1H, d, 1-H), 5.27 (1H, m, 5-H), 4.69 (1H, dd, 2-H), 4.32 (1H, dd, 4-H), 3.79 (3H, s, OMe), 3.37-3.27 (2H, d, 6-CH<sub>2</sub>), 3.30 (1H, dd, 3-H), 2.42 (2H, q, CH<sub>2</sub>), 1.55 and 1.35 (2 x 3H, 2s, 2 Me), 1.17 (3H, t, CH<sub>3</sub>). Compound 8: ; NMR:  $\delta$  5.82 (1H, d, J = 4, 1-H), 4.75 (1H, dd, J = J' = 4, 2-H), 4.08 (1H, dd, J = 10, J' = 2, 4-H), 3.87-3.78 (3H, m, 5-H and 6-CH<sub>2</sub>), 3.71 (1H, dd, 3-H), 2.25 (2H, OH). Compound 9: NMR: δ 7.29-7.19 (5H, m, Ph), 5.57 (1H, s, H-Ph.), 4.79 (1H, d, J = 2, 1-H), 4.30 (1H, dd, J = J' = 2, 4-H), 4.23 and 4.04 (2 x 1H, d)2dd, J = 12, J' = 2, 6-H and 6'-H), 3.90-3.80 (1H, m, 2-H), 3.60 (1H, dd, J = J' = 2, 3-H), 3.44 (1H, m, 5-H), 3.36 (3H,s, OMe). Compound 10: IR: 3517, 3422 (OH and NH), 1725 cm<sup>-1</sup> (NHCOCF<sub>3</sub>); NMR: δ 7.41-7.30 (5H, m, Ph), 6.93 (1H, d, NH), 5.35 (1H, s, <u>H</u>-Ph), 4.81 (1H, d, J = 2, 1-H), 4.36 (m, 1H, 5-H), 4.28 (1H, dd, 6-H), 4.28 (1H, dd, 4-H), 4.04 (1H, dd, 6'-H), 3.72 (1H, d, J = J' = 2, 3-H), 3.57 (1H, ddd, 2-H) 3.37 (3H, s, OMe), 3.17 (1H, d, OH). Compound 12: IR: 1726 (NHCOCF<sub>3</sub>); NMR: δ 7.55-7.35 (5H, m), 6.61 (1H, d), 5.57 (1H, s), 4.95 (1H, os), 4.65 (1H, m), 4.30 (1H, dd), 4.12 (1H, bd), 4.08 (1H, dd), 3.72 (1H, d), 3.37 (3H, s), 2.04 (1H, ddd), 1.90 (1H, ddd).
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